

PROCESS CHART					
Summary Report					
Activity	Symbol	Number of Steps	Distance (in feet)	Time (in minutes)	Value-Added Time (in minutes)
Operation	○	7	——	66	66
Transport	⇒	9	1,435	24	15
Inspection	□	2	——	15	
Delay	D	4	——	21	
Storage	▽	0	——	0	
Total		22	1435	126	81